

TR-0321STD

TIP & ROLL ALUMINUM 3 ROW x 21'-0" BLEACHER

RECOMMENDED TOOLS		
SOCKET WRENCH	POP RIVET GUN	CORDLESS DRILL
½" DEEP WELL SOCKET	LEVEL	⅝" DRILL BIT
⅝" DEEP WELL SOCKET	RUBBER Mallet	⅞" DRILL BIT
TAPE MEASURE	GLOVES	SAFETY GLASSES



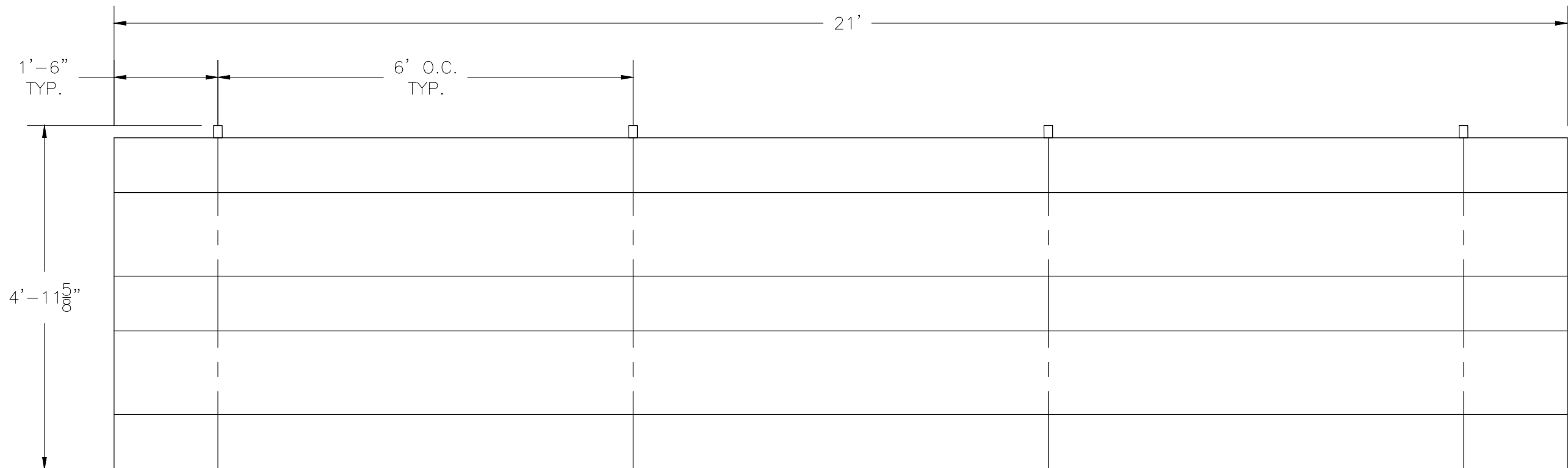
National Recreation Systems
A PLAYCORE Company

PH: 888-568-9064 FAX: 260-482-7449 WWW.BLEACHERS.NET

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MODEL: TR-0321STD				
DESCRIPTION: NON ELEV. 3 ROW x 21' ASSEMBLY COVER SHEET				
DRAWN BY: IP	DATE: 8/22/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: CS.1

DRAWING REFERENCE NUMBER: TR-0321STD	
DRAWING SHEET INDEX	
CS.1	COVER SHEET
TD.1	SEATING PLAN
BA.1	BLEACHER ASSEMBLY
PF.1	PLANK AND FRAMING



SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
21	14.00	14.00	3	42
NET SEATS				42
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY				42
(BASED ON 18" PER SEAT)				



NRS
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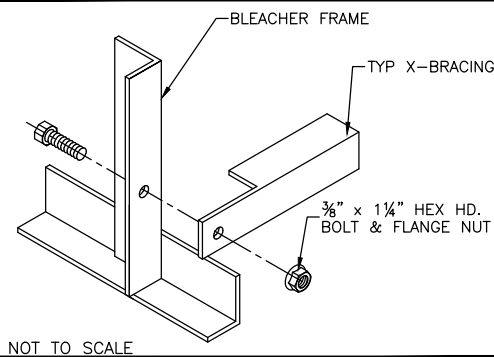
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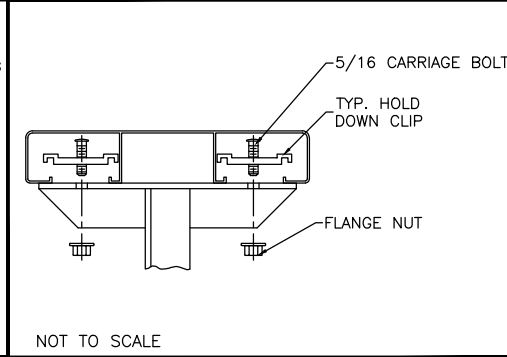
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MODEL: TR-0321STD				
DESCRIPTION: NON ELEV. 3 ROW x 21' BLEACHER SEATING PLAN				
DRAWN BY: IP	DATE: 8/22/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: TD.1

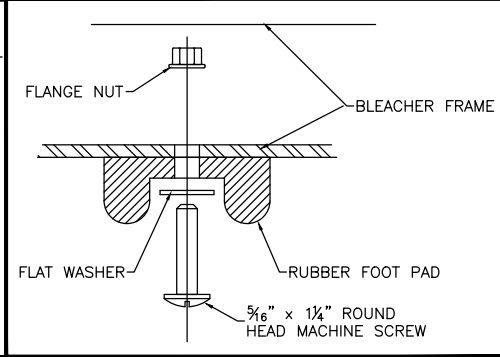
1 TYP X-BRACE CONN. W/ 1 1/4" BOLT



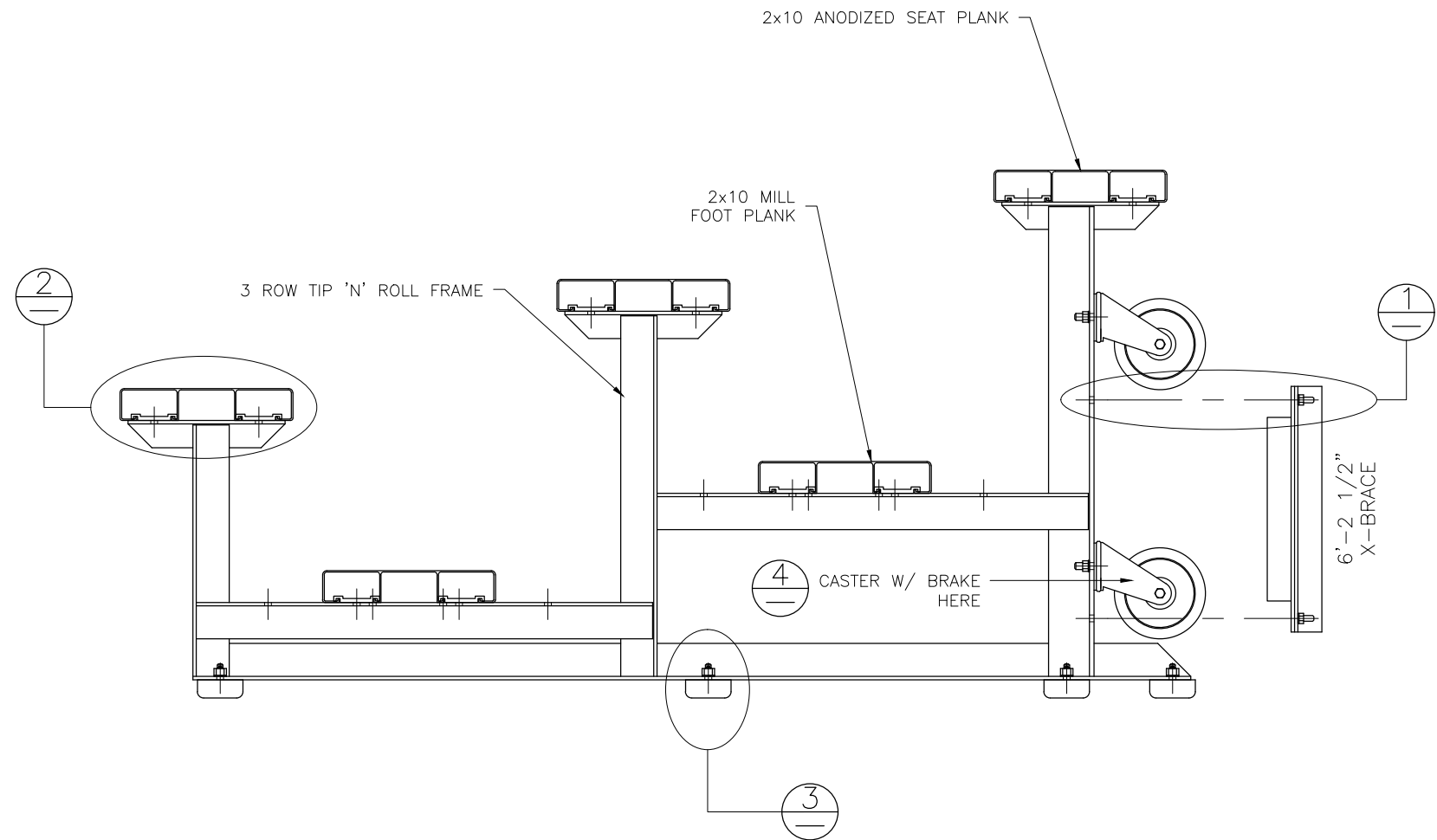
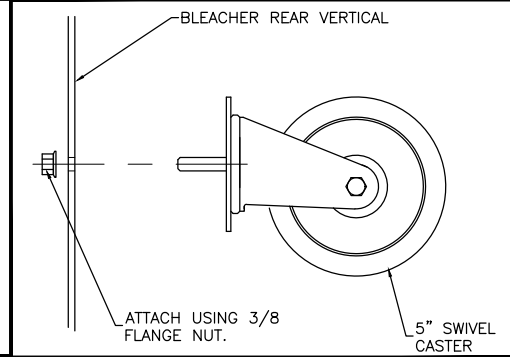
2 TYP 2x10 PLANK ATTACHMENT



3 RUBBER FOOT PAD ATTACH. DETAIL



4 CASTER ATTACHMENT DETAIL



WARNING

TIP N' ROLL BLEACHERS ARE SUITABLE FOR INDOOR OR OUTDOOR USE. HOWEVER, THEY SHOULD ONLY BE TIPPED UP ON THE CASTERS INDOORS, DUE TO POTENTIAL WIND HAZARDS IF TIPPED UP OUTDOORS. THESE LIGHT-WEIGHT UNITS ARE EASILY TIPPED UP BY ANY ABLE-BODIED ADULT.

NOTE: MOUNT CASTERS TO END FRAMES ONLY.



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MODEL: TR-0321STD

DESCRIPTION: NON ELEV. 3 ROW x 21' BLEACHER ASSEMBLY

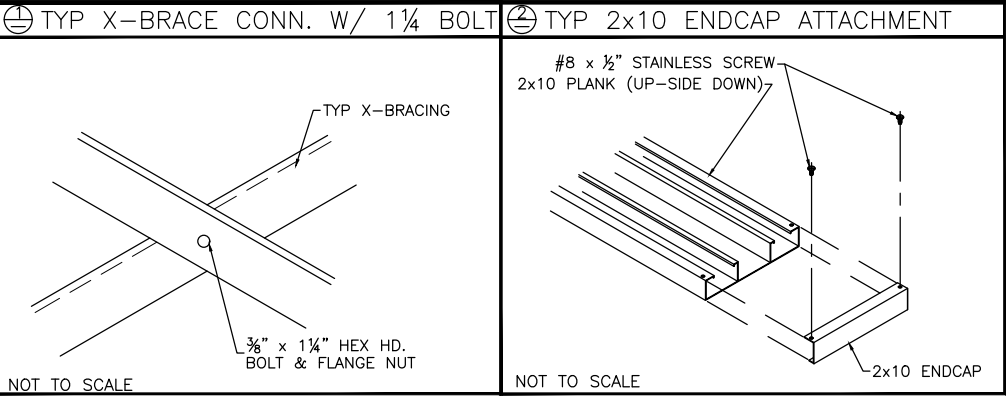
DRAWN BY: IP

DATE: 8/22/23

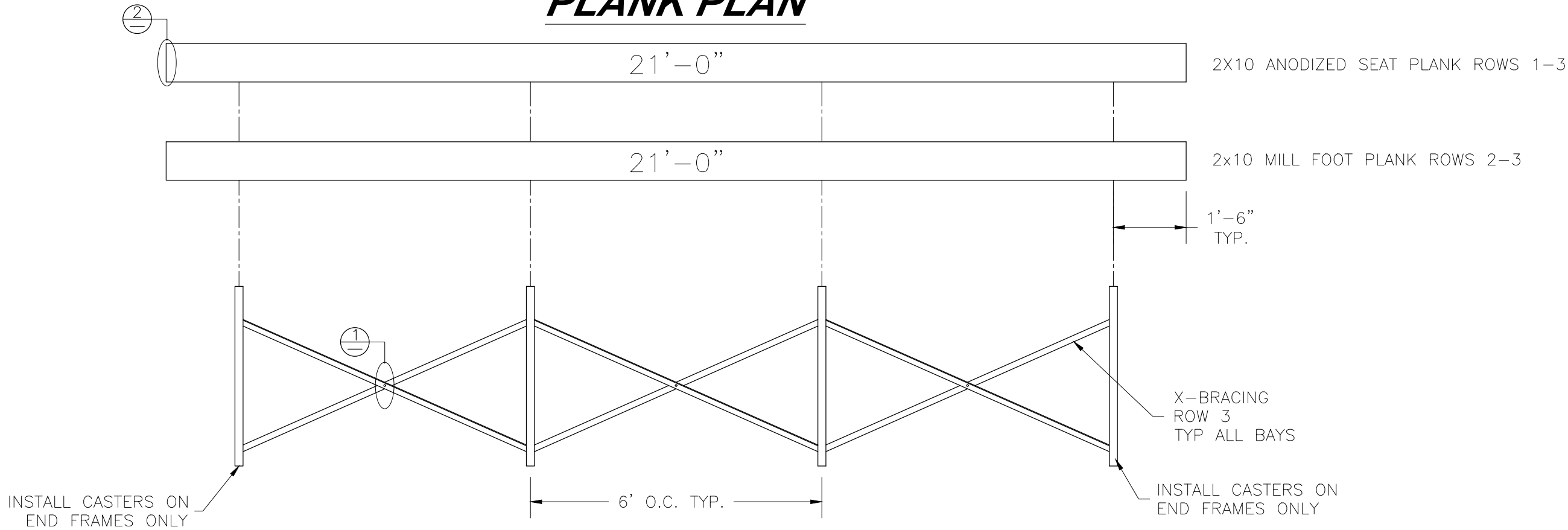
REVISION: A

SCALE: N.T.S.

SHEET NUMBER: BA.1



PLANK PLAN



FRAMING PLAN



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MODEL: TR-0321STD				
DESCRIPTION: NON ELEV. 3 ROW x 21' PLANK AND FRAMING PLAN				
DRAWN BY: IP	DATE: 8/22/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: PF.1